

Biophsep™ Hollow Fiber





Product Features

- High flow rate, high filtration capacity
- Modified hydrophilic PES hollow fiber membrane provides low protein adsorption, less membrane fouling and easy cleaning
- Integrated device without additional assembly or device holder, quick installation and operation
- Re-washable with 0.5M NaOH solution
- Simple and reliable linear scale-up

Cobetter Biophsep™ hollow fiber with good filtration resolution and low fouling , helps biopharmaceutical customers to improve product yield and filtration load, and reduce production costs.

Typical Use by Application

- Purification, concentration and diafiltration of vaccine
- Purification, concentration and diafiltration of viral vector
- Clarification of cells and bacterial in fermentation broth
- Recycling and washing of cells and bacteria
- Concentration and diafiltration of protein



Product Specification

Hollow Fiber Filter Module Part Number Description(0.5mm)

Module	Effective Length (cm)	Process Volume	MWCO	Fiber Inner Diameter (mm)	Effective Area (cm ² /m ²)	Fiber Number	Flow rate @2000s ⁻¹ (mL/min)	Flow rate @6000s ⁻¹ (mL/min)	Overall Dimension (mm*mm)	Inlet/Outlet	Side Port
Mini	30	<300mL		0.5	28	6	9	27	10*346	Luer Connection Female	Luer Connection Female
	60	<600mL		0.5	56	6	9	27	10*646		
Minilab	30	<1L		0.5	118	25	37	110	10*346		
	60	<2L		0.5	236	25	37	110	10*646		
Lab	30	<2L		0.5	236	50	74	221	13*348	0.5" TC (Disk Outer Diameter 25mm)	3/16" HB
	60	<4L		0.5	471	50	74	221	13*648		
Lab+	30	<8L		0.5	0.08	180	265	794	18*355	0.5" TC (Disk Outer Diameter 25mm)	3/8" HB
	60	<16L		0.5	0.16	180	265	794	18*620		
Pilot	30	<15L	3kD	0.5	0.15	320	471	1413	33*361	1.5" TC (Disk Outer Diameter 50.5mm)	0.5" TC (Disk Outer Diameter 25mm)
	60	<30L	5kD	0.5	0.30	320	471	1413	33*661		
	110	<50L	10kD	0.5	0.55	320	471	1413	33*1161		
Pilot+	30	<15L	30kD	0.5	0.24	500	736	2206	33*361		
	60	<50L	50kD	0.5	0.47	500	736	2206	33*661		
	110	<80L	100kD	0.5	0.86	500	736	2206	33*1161		
MiniProcess	30	<75L	300kD	0.5	0.68	1450	2132	6397	47*400		
	60	<150L	500kD	0.5	1.37	1450	2132	6397	47*700		
	110	<250L	750kD	0.5	2.50	1450	2132	6397	47*1150		
MidProcess	30	<120L		0.5	1.22	2600	3824	11471	65*440	1.5" TC (Disk Outer Diameter 50.5mm)	1.0" TC (Disk Outer Diameter 50.5mm)
	60	<200L		0.5	2.45	2600	3824	11471	65*740		
	110	<400L		0.5	4.29	2600	3824	11471	65*1190		
Process	30	<200L		0.5	2.45	5200	7647	22941	89*477		
	60	<500L		0.5	4.90	5200	7647	22941	89*777		
	110	<800L		0.5	8.57	5200	7647	22941	89*1227		
Maxi	60	<800L		0.5	9.29	10200	15000	45000	117*760	2.0" TC (Disk Outer Diameter 64mm)	1.5" TC (Disk Outer Diameter 50.5mm)
	110	<1500L		0.5	16.81	10200	15000	45000	117*1230		

Hollow Fiber Filter Module Part Number Description(1.0mm)

Module	Effective Length (cm)	Process Volume	MWCO	Fiber Inner Diameter (mm)	Effective Area (cm²/m²)	Fiber Number	Flow rate @2000s ⁻¹ (mL/min)	Flow rate @6000s ⁻¹ (mL/min)	Overall Dimension (mm*mm)	Inlet/ Outlet	Side Port
Mini	30	<300ml		1.0	28	3	35.3	106	10*346	Luer Connection Female	Luer Connection Female
	60	<600ml		1.0	56	3	35.3	106	10*646		
Minilab	30	<1L		1.0	94	10	118	353	10*346		
	60	<2L		1.0	188	10	118	353	10*646		
Lab	30	<2L		1.0	170	18	212	636	13*348	0.5" TC (Disk Outer Diameter 25mm)	3/16" HB
	60	<4L		1.0	340	18	212	636	13*648		
Lab+	30	<6L		1.0	0.05	60	706	2118	18*355	0.5" TC (Disk Outer Diameter 25mm)	3/8" HB
	60	<12L		1.0	0.1	60	706	2118	18*620		
Pilot	30	<15L	3kD	1.0	0.15	160	1184	5652	33*361	1.5" TC (Disk Outer Diameter 50.5mm)	0.5" TC (Disk Outer Diameter 25mm)
	60	<30L	5kD	1.0	0.3	160	1184	5652	33*661		
	110	<50L	10kD	1.0	0.55	160	1184	5652	33*1161		
			30kD								
Pilot+	30	<15L	50kD	1.0	0.23	240	2824	8471	33*361		
	60	<50L	100kD	1.0	0.45	240	2824	8471	33*661		
	110	<80L		1.0	0.83	240	2824	8471	33*1161		
MiniProcess	30	<75L	300kD	1.0	0.56	600	7059	21176	47*400		
	60	<150L	500kD	1.0	1.13	600	7059	21176	47*700		
	110	<250L	750kD	1.0	2.07	600	7059	21176	47*1150		
MidProcess	30	<120L		1.0	1.13	1200	14118	42353	65*440	1.5" TC (Disk Outer Diameter 50.5mm)	1.0" TC (Disk Outer Diameter 50.5mm)
	60	<200L		1.0	2.26	1200	14118	42353	65*740		
	110	<400L		1.0	3.95	1200	14118	42353	65*1190		
Process	30	<200L		1.0	2.08	2200	25880	77650	89*477		
	60	<500L		1.0	4.16	2200	25880	77650	89*777		
	110	<800L		1.0	7.25	2200	25880	77650	89*1227		
Maxi	60	<800L		1.0	8.20	4500	52941	158824	117*760	2.0" TC (Disk Outer Diameter 64mm)	1.5" TC (Disk Outer Diameter 50.5mm)
	110	<1500L		1.0	14.84	4500	52941	158824	117*1230		

HF-E-XX-XXXX-XX-XX-P e.g.: HFELA05000560P

□□ Product type HF Hollow Fiber	□ Membrane E PES	□□ Module MN Mini MI Minilab LA Lab LP Lab+ PI Pilot PP Pilot+ MP Miniprocess DP Midprocess PR Process MA Maxi	□□□□ MWCO 0003 3kD 0005 5kD 0010 10kD 0030 30kD 0050 50kD 0100 100kD 0300 300kD 0500 500kD 0750 750kD	□□ Fiber Inner Lumen 05 0.5mm 10 1.0mm	□□ Effective Length 30 30cm 60 60cm 11 110cm	P P Pharmaceutical
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Microfiltration Hollow Fiber Filter (Suitable for Chemical Cleaning) Part Number Description(1.0mm)

Module	Effective Length (cm)	Process Volume	MWCO	Fiber Inner Diameter (mm)	Effective Area (cm ² /m ²)	Fiber Number	Flow rate @2000s ⁻¹ (mL/min)	Flow rate @6000s ⁻¹ (mL/min)	Overall Dimension (mm*mm)	Inlet/Outlet	Side Port
Mini	30	<140mL	M010=0.1um M020=0.2um M045=0.45um M065=0.65um M20R=0.2um-R	1.0	28	3	35	106	10*346	Luer Connection Female	Luer Connection Female
	60	<280mL		1.0	56	3	35	106	10*646		
Minilab	30	<375mL		1.0	75	8	94	282	10*346		
	60	<750mL		1.0	150	8	94	282	10*646		
Lab	30	<850mL		1.0	170	18	212	635	13*348	0.5" TC (Disk Outer Diameter 25mm)	3/16" HB
	60	<1.7L		1.0	340	18	212	635	13*648		
Lab+	30	<2.5L		1.0	0.05	60	706	2118	18*355	0.5" TC (Disk Outer Diameter 25mm)	3/8" HB
	60	<5.0L		1.0	0.10	60	706	2118	18*655		
Pilot	30	<6.0L		1.0	0.12	130	1529	4588	33*361	1.5" TC (Disk Outer Diameter 50.5mm)	0.5" TC (Disk Outer Diameter 25mm)
	60	<12L		1.0	0.25	130	1529	4588	33*661		
	110	<22L		1.0	0.45	130	1529	4588	33*1161		
Pilot+	30	<7.5L		1.0	0.15	160	1882	5647	33*361		
	60	<15L		1.0	0.30	160	1882	5647	33*661		
	110	<27L		1.0	0.55	160	1882	5647	33*1161		

HF-E-XX-XXXX-XX-XX-P e.g.:HFEMIM20R1060



Product type

HF Hollow Fiber



Membrane

E PES



Module

MN Mini
MI Minilab
LA Lab
LP Lab+
PI Pilot
PP Pilot+



MWCO

M010 0.10um
M020 0.20um
M045 0.45um
M065 0.65m
M20R 0.20um-R



Fiber Inner Lumen

10 1.0mm



Effective Length

30 30cm
60 60cm
11 110cm



P Pharmaceutical

Hollow Fiber Filter (Autoclavable) Part Number Description(1.0mm)

Module	Effective Length (cm)	Process Volume	MWCO	Fiber Inner Diameter (mm)	Effective Area (cm ² /m ²)	Fiber Number	Flow rate @2000s ⁻¹ (mL/min)	Flow rate @6000s ⁻¹ (mL/min)	Overall Dimension (mm*mm)	Inlet/Outlet	Side Port
Mini	30	<250ml	750R=750kD-R M20R=0.2um-R	1.0	28	3	35	106	10*346	Luer Connection Female	Luer Connection Female
	60	<500ml		1.0	56	3	35	106	10*646		
Minilab	30	<750mL		1.0	75	8	94	282	10*346		
	60	<1.5L		1.0	150	8	94	282	10*646		
Lab	30	<1.5L		1.0	170	18	212	635	13*348	0.5" TC (Disk Outer Diameter 25mm)	3/16" HB
	60	<3L		1.0	340	18	212	635	13*648		
Lab+	30	<5L		1.0	0.05	60	706	2118	18*355	0.5" TC (Disk Outer Diameter 25mm)	3/8" HB
	60	<10L		1.0	0.10	60	706	2118	18*655		
Pilot	30	<10L		1.0	0.12	130	1529	4588	33*361	1.5" TC (Disk Outer Diameter 50.5mm)	0.5" TC (Disk Outer Diameter 25mm)
	60	<20L		1.0	0.25	130	1529	4588	33*661		
	110	<40L		1.0	0.45	130	1529	4588	33*1161		
Pilot+	30	<15L		1.0	0.15	160	1882	5647	33*361		
	60	<30L		1.0	0.30	160	1882	5647	33*661		
	110	<50L		1.0	0.55	160	1882	5647	33*1161		
Column Max	60	<400L		1.0	4.2	2550	30000	90000	101.5*622	2.0"TC (Disk Outer Diameter 64mm) For use with SS housing	1.5"TC (Disk Outer Diameter 50.5mm) For use with SS housing

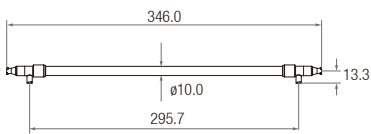
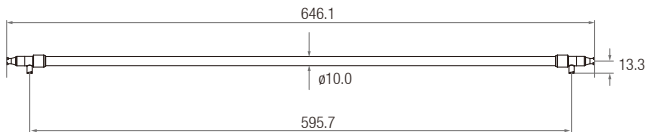
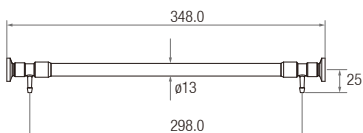
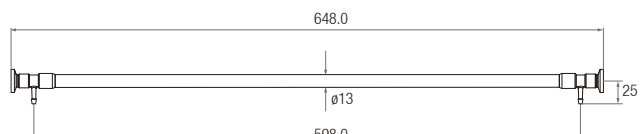
HF-E-XX-XXXX-XX-XX-A-P e.g.:HFEMIM20R1060AP

□□ Product type HF Hollow Fiber	□ Membrane E PES	□□ Module MN Mini MI Minilab LA Lab LP Lab+ PI Pilot PP Pilot+ CM Column Max	□□□□ MWCO 750R 750kD-R M20R 0.20μm-R	□□ Fiber Inner Lumen 10 1.0mm	□□ Effective Length 30 30cm 60 60cm 11 110cm	A Sterilization A Autoclavable P Pharmaceutical
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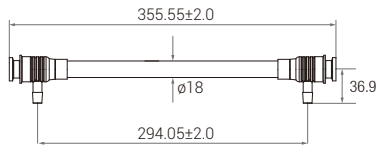
Material Construction

Module Component	Material	Advantages and Functions
Hollow Fiber Membrane	mPES	The modified hydrophilic PES hollow fiber membrane features low adsorption, less membrane fouling and continuous high flow rate for faster processing time, the membrane is proved to effectively retain virus particles so as to achieve the purpose of concentration and buffer exchange.
Potting Glue	Polyurethane/Epoxy	Potting glue wraps each hollow fiber to provide support for the hollow fiber membrane, and at the same time completely separates the inlet flow channel and the permeate flow channel.
End Cap	White Polysulfone	Flow channel connection for liquid in and out, with good chemical compatibility.
Shell	Transparent Polysulfone	Connect the inlet and outlet caps to form an integrated assembly, while providing a flow channel for the permeate, with good chemical compatibility.

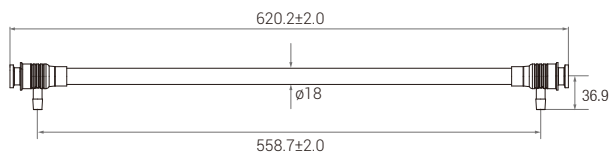
Overall Dimension

	MI-Minilab -30cm
	MI-Minilab-60cm
	Lab-30cm
	Lab-60cm

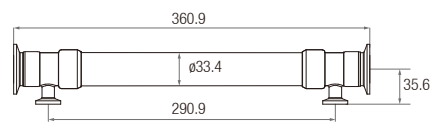
Overall Dimension



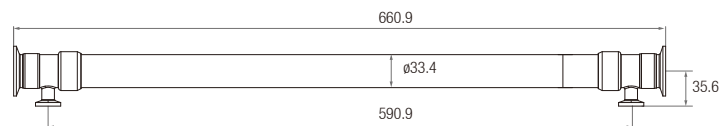
Lab⁺-30cm



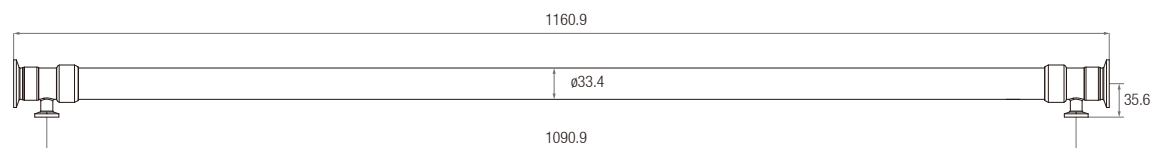
Lab⁺-60cm



Pilot / Pilot⁺
30cm

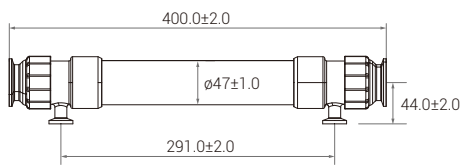


Pilot / Pilot⁺
60cm

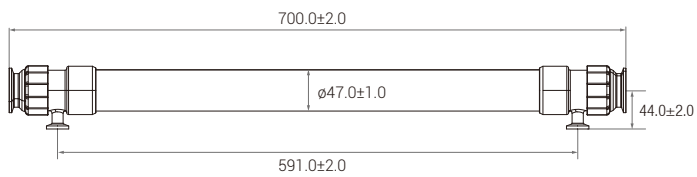


Pilot / Pilot⁺
110cm

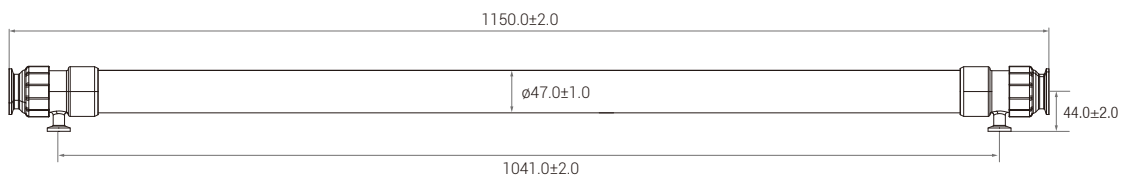
Overall Dimension



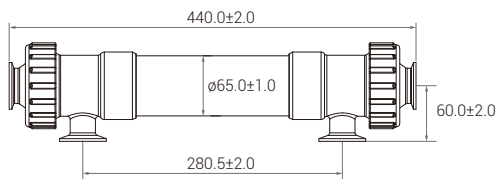
**Mini-Process
30cm**



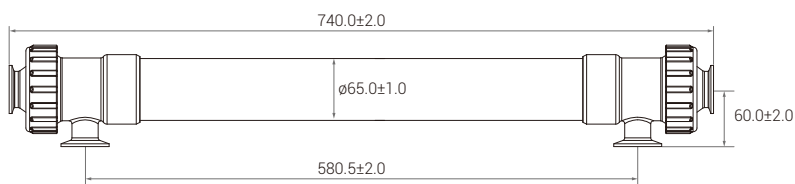
**Mini-Process
60cm**



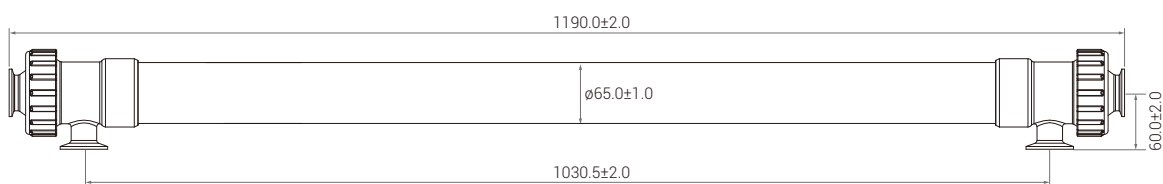
**Mini-Process
110cm**



**Mid-Process
30cm**

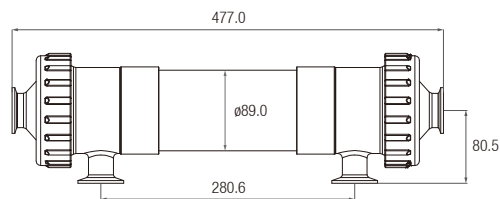


**Mid-Process
60cm**

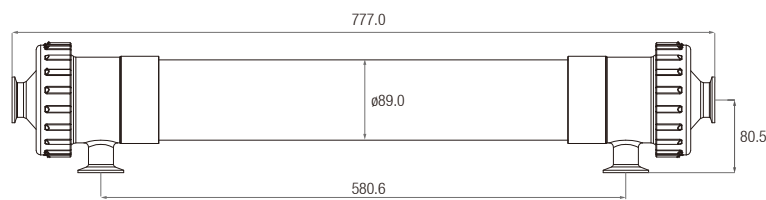


**Mid-Process
110cm**

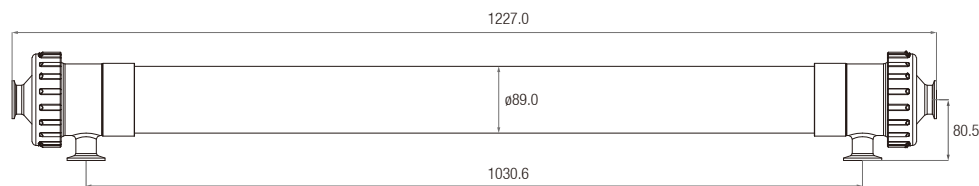
Overall Dimension



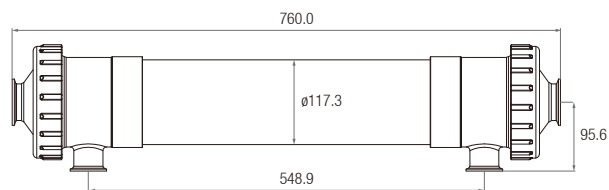
**Process
30cm**



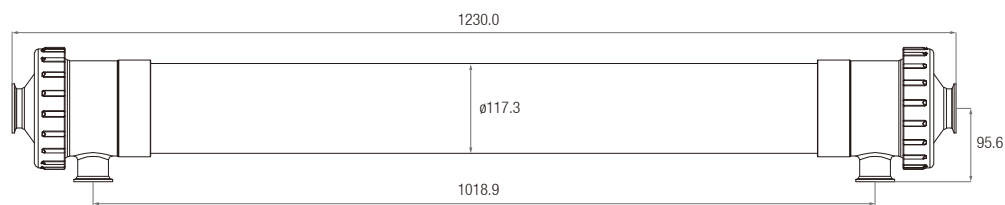
**Process
60cm**



**Process
110cm**



**Maxi
60cm**



**Max
110cm**

Key Figures

Shear Rate

The circulating flow rate of the hollow fiber depends on the product tolerance to the shear rate, in generally it will be set at 2000/s to 10000/s, which is much smaller than the shear rate generated by the turbulent flow on the surface of the cassette screen.

For general materials, we usually choose a shear rate of 4000/s to 6000/s;

If the product is sensitive to shear force (such as lentivirus, coronavirus or macromolecular protein expressed by animal cells, large plasmids and LNP, etc.), the shear rate needs to be reduced to 2000/s;

If the product is with good resistance to shear force (such as small molecular proteins expressed by bacteria, etc.) shear rate could be increased to 8000/s to 10000/s.

Fiber Inner Lumen

Module with fiber of 1.0mm ID is ideal for product with high cell density or high solid content or high viscosity.

Module with fiber of 0.5mm ID is widely used in most application scenarios to improve mass transfer efficiency.

Only module with fiber of 1.0mm ID is autoclavable, as steam cannot enter the fiber of 0.5mm ID effectively.

MWCO

Sufficient separation efficiency and the risks of fouling should both be taken into consideration when choosing MWCO.

To minimize the risk of fouling that inevitably occurs during membrane processing, it is advisable to choose membranes with relatively smaller pore sizes, as long as the separation efficiency and flux are maintained. This helps reduce the intrusion of impurity particles into the membrane pores, thus extending the membrane's service life.

Common processing scenarios are as following:

- Heat source removal of small molecule in Chinese medicines : 5kD, 10kD
- Ultrafiltration and concentration of mABs, buffer exchange : 30kD, 50kD
- Concentration, purification and removal of virus : 100kD, 300kD, 500kD, 750kD
- Clarification of recombinant protein, antibody : 500kD, 750kD
- Concentration for bacteria: 500kD, 750kD
- Clarification of lysate: 0.2μm, 0.45μm, 0.65μm

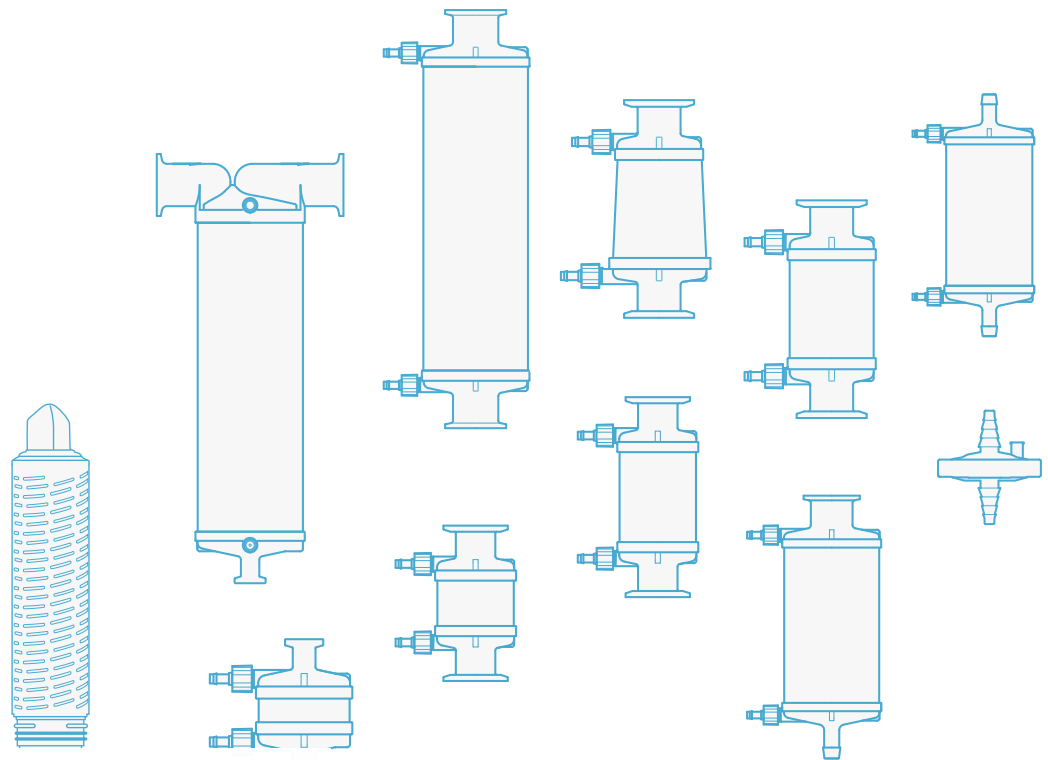
Effective Length

The process scale-up feature of hollow fibers is that: direct process scale-up can be carried out as long as the effective length is kept the same.

On the opposite, due to the significant pressure drop difference between inlet and outlet existed in different lengths, the internal pressure and flow velocity distribution of the flow channel also change correspondingly, so linear scale-up can not be performed on devices with different length. When processing with more fouling and high viscosity product, it is preferred to choose module with shorter length.

Our Mission

Committed to providing excellent products and continuous innovative solutions, we help customers optimise their process and improve product quality.



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